



CAST ACRYLIC SHEETS

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**green**  **cast**

**SETACRYL®**



## GREEN CAST®

100% recycled and recyclable  
cast acrylic sheets

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A collection of some of our most popular colors coming from different ranges:

- glossy solutions – Green Cast Setacryl®
- one side matt solutions – Green Cast Polarlite®
- two sides matt solutions – Green Cast Satinglas®
- LED solutions – Green Cast Seta-LED®
- crosslinked solutions for companies working in the cosmetic sector – Green Cast Setaparfum 1600®
- 100% recycled and recyclable cast acrylic sheet. Doesn't lose optical, mechanical and thermal properties.
- high resistance to external agents and UV rays
- 8 to 10 times higher resistance to impact than glass
- easy to work (glue, bend, mill, laser cut, thermoforming)

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
71000	Clear	3 – 4 – 5 6 – 8 – 10 – 12 – 15 – 20 25	2030x3050 2020x3020 2000x3000	92
72007	Opal white	3 – 4 – 5	2030x3050	34
72008	Opal white	3 – 4 – 5 6 – 8 – 10	2030x3050 2020x3020	40
74013	White	3 – 4 – 5 6 – 10	2030x3050 2020x3020	4
71014	Yellow	3	2030X3050	84
71039	Red	3	2030X3050	13
71059	Green	3	2030X3050	20
71072	Dark blue	3	2030X3050	8
71150	Fluo green	3	2030X3050	87
71134	Fluo red	3	2030X3050	12
72211	Yellow	3	2030X3050	20
72012	Orange	3	2030X3050	11
72038	Red	3	2030X3050	6
72057	Green	3	2030X3050	5
72065	Blue	3	2030X3050	6
74881	Black	3 – 4 – 5 6 – 8 – 10 – 12 – 15 – 20	2030X3050 2020X3020	0

GREEN CAST SETA - LED®  
LED BACKLIGHTING

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
79011	Opal white	3 - 5	2030X3050	53
79110	Opal white – one side matt	3	2030X3050	64

GREEN CAST POLARLITE®  
ONE SIDE MATT

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
75000	Clear	3 – 5	2030x3050	89
78013	Dense white	3	2030x3050	4
78881	Black	3 – 5	2030x3050	0

GREEN CAST SATINGLAS®  
BOTH SIDES MATT

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
61000	Clear	3 – 5	2030x3050	85
61100	Opal white	3	2030x3050	70
64000	White	3 – 5	2030x3050	8
64881	Black	3 – 5	2030x3050	0



## GREEN CAST SETAPARFUM 1600®

Green Cast Setaparfum 1600® is our crosslinked product with improved resistance to chemicals. This is the improved version of our classic Setaparfum®, to meet the sophisticated necessities of the market, in particular the cosmetic sector.

Beside having an improved resistance, Green Cast Setaparfum 1600® is also 100% recycled and recyclable.

Due to its crosslinked characteristic we always suggest to perform tests for the following applications : • gluing • serigraphy •

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
79911	Clear	3 – 5 6 – 8 – 10 – 15	2030x3050 2020x3020	92
79942	White	3 – 5	2030x3050	4
79982	Black	3 – 4 – 5	2030x3050	0

# GREEN CAST METALLIC®

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Metallic effect. With a wide range of different colors, it can be an alternative to any real metal, combining the elegance and the workability of cast acrylic. Now in a 100% recycled version.

Note: Please check on our data sheets the guarantee for external use.



CODE	COLOR	THICKNESS mm	FORMAT mm
4084	Pearl	3	1540x2030
4785	Aluminium	3 – 5	1540x2030
4789	Titanium	3 – 5	1540x2030
4193	Gold	3 – 5	1540x2030
4260	Gold	3 – 5	1540x2030
4262	Brass	3	1540x2030
4263	Turtledove	3	1540x2030
4285	Brass	3	1540x2030
4090	Black	3 – 5	1540x2030
ONE SIDE MATT			
8260	Gold	3	1540x2030
8785	Aluminium	3 – 5	1540x2030

GREEN CAST METALLIC IRO®  
FOR EXTERNAL USE

**GREEN CAST METALLIC IRO®:**

Two special solutions developed with metallic pigments which allow the sheets to be used externally giving a high UV resistance.  
Now in a 100% recycled version.

CODE	COLOR	THICKNESS mm	FORMAT mm
44785	Aluminium	3 – 5	1540X2030
44193	Gold	3 – 5	1540X2030

GREEN CAST METALLIC IRIDIS®  
IRIDESCENT EFFECT

**GREEN CAST METALLIC IRIDIS®:**

Three different iridescent solutions. When illuminated the surface takes on a range of different shades based on the angle of observation.  
Now in a 100% recycled version.

CODE	COLOR	THICKNESS mm	FORMAT mm
40030	White/pink	3	1540X2030
40050	White/green	3	1540X2030
40060	White/blue	3	1540X2030



**GREEN CAST STONE® :**

Special one side product that takes inspiration from the rough appearance of natural materials and stones, combining this look with the workability of cast acrylic.

Now in a 100% recycled version.

CODE	COLOR	THICKNESS mm	FORMAT mm
44401	Bianco	3	1540X2030
44410	Grigio chiaro	3	1540X2030
44411	Cemento	3	1540x2030
44420	Bresilien	3	1540x2030
44440	Ardesia	3	1540x2030

**GREEN CAST NACRÉ®:**

With Green Cast Nacré®, Madreperla S.p.A goes back to its origins when the company was producing cast acrylic sheets with a mother of pearl look for the production of buttons. It's the perfect product to give to your creations a vintage and elegant appearance.

CODE	COLOR	THICKNESS mm	FORMAT mm
45100	White	3	1540X2030
45110	Natural	3	1540X2030
45120	Ivory	3	1540x2030
45200	Light grey	3	1540x2030
45410	Blush	3	1540x2030

**GREEN CAST IRIDÉ®:**

A collection of four elegant colors, that will capture your attention with their shimmering effect.  
Now in a 100% recycled version.

CODE	COLOR	THICKNESS mm	FORMAT mm
46010	White	3	1540X2030
46020	Natural	3	1540X2030
46060	Blue	3	1540x2030
46090	Black	3	1540x2030

**GREEN CAST CHROMA®:**

Give an elegant pop of color to your creations with the last born in the Madreperla's collection.  
Chroma is a one side matt range declined in different colors inspired by the latest trends.  
Now in a 100% recycled version.

CODE	COLOR	THICKNESS mm	FORMAT mm
8269	Blush	3	1540x2030
8270	Pink	3	1540x2030
8272	Wisteria	3	1540x2030
8273	Mauve	3	1540x2030
8276	Green	3	1540x2030
8277	Turquoise	3	1540x2030



# SETACRYL®

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Our glossy/glossy range, with a wide selection of standard colours to offer to our clients the widest range of possibilities to realize their ideas.

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
1000	Clear	3 – 4 – 5 6 – 8 – 10 – 12 – 15 – 18 - 20 25	2030x3050 2020x3020 2000x3000	92

2000	Opal white	3 – 4 – 5	2030x3050	29
2001	Opal white	3 – 4 – 5 6 – 8 – 10	2030X3050 2020X3020	25
2002	Opal white	3 – 4 – 5	2030x3050	48
2005	Opal white	3	2030X3050	84
2006	Opal white	3 – 4 – 5 6 – 8 – 10	2030X3050 2020X3020	32
2007	Opal white	3 – 4 – 5	2030x3050	34
2008	Opal white	3 – 4 – 5 6 – 8 – 10	2030X3050 2020X3020	40
2009	Opal white	3 – 4 – 5	2030x3050	70
4000	Opal white	3 – 4 – 5 6 – 8 – 10	2030X3050 2020X3020	10
4013	White	3 – 4 – 5 6 – 8 – 10 – 12 – 15	2030X3050 2020X3020	4
4002	Dense white	3 – 5 10	2030X3050 2020X3020	0

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
2011	Yellow	3	2030x3050	25
2012	Orange	3	2030x3050	11
2013	Yellow	3	2030x3050	31
2016	Yellow	3	2030x3050	19
2210	Yellow	3	2030x3050	22
2211	Yellow	3	2030x3050	20
2218	Champagne	3	2030x3050	38
2033	Red	3	2030x3050	7
2034	Red	3	2030x3050	3
2036	Red	3	2030x3050	8
2038	Red	3	2030x3050	6
2231	Red	3	2030x3050	6
2232	Red	3	2030x3050	6
2237	Bordeaux	3	2030x3050	1
2049	Fuchsia	3	2030x3050	12
2239	Violet	3	2030x3050	6
2054	Green	3	2030x3050	6
2056	Green	3	2030x3050	23
2057	Green	3	2030x3050	5
2058	Green	3	2030x3050	22
2059	Green	3	2030x3050	5
2251	Green	3	2030x3050	9

SETACRYL® – OPAL COLORS

2060	Blue	3	2030x3050	3
2061	Blue	3	2030x3050	5
2063	Blue	3	2030x3050	6
2065	Blue	3	2030x3050	6
2067	Blue	3	2030x3050	6
2261	Blue	3	2030x3050	6
2360	Dark Blue	3	2030x3050	2

SETACRYL® – DENSE COLORS

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
4007	Ivory	3	2030x3050	6
4074	Grey	3	2030x3050	1
4027	Brown	3	2030x3050	1
4881	Black	3 – 4 – 5 6 – 8 – 10 – 15 - 20	2030x3050 2020x3020	0

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
1014	Yellow	3	2030x3050	84
1013	Orange	3	2030x3050	38
1039	Red	3 8 - 15	2030x3050 2020X3020	13
1041	Red	3 – 5	2030x3050	6
1232	Fuchsia	3	2030x3050	29
1231	Violet	3	2030x3050	57
1005	Crystal green	3 – 5 6 – 8 – 10	2030x3050 2020X3020	91
1050	Green	3	2030x3050	61
1056	Green	3	2030x3050	45
1059	Green	3	2030x3050	20
1061	Blue	3	2030x3050	76
1062	Blue	3 – 5	2030x3050	64
1072	Dark blue	3 – 5	2030x3050	8

## SETACRYL® – FUME' COLORS

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
1021	Light brown	3 – 4 – 5 6 – 8 – 10	2030x3050 2020X3020	55
1025	Medium Brown	3 - 5	2030x3050	19
1029	Brown	3 6 - 8	2030x3050 2020X3020	21
1040	Dark brown	3 - 5	2030x3050	24
1046	Grey	3	2030x3050	43
1075	Light grey	3 – 5 8	2030x3050 2020X3020	50
1084	Medium Grey	3	2030x3050	45
1087	Grey	3 – 5 8	2030X3050 2020X3020	24
70	Grey	8 – 10 – 12 -15	2020X3020	32
78	Grey	12 – 15	2020x3020	39

## SETACRYL® – FLUO COLORS

1112	Fluo Yellow	3	2030x3050	72
1131	Fluo Red	3	2030x3050	37
1134	Fluo Red	3	2030x3050	12
1137	Fluo Red	3	2030x3050	31
1138	Fluo Orange	3	2030x3050	50
1150	Fluo Green	3	2030x3050	87
1161	Fluo Blue	3	2030x3050	86



# POLARLITE®

Our Polarlite® range with a one side matt and one side glossy texture.

Special product: Polarlite Night&Day® allows the creation of sophisticated signs, giving the possibility of having 2 colors in the same product:

- grey when not backlighted
- white when the sign is backlit



CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
5000	Clear	3 - 4 - 5 6 - 8 - 10	2030x3050 2020X3020	89
5005	Crystal Green	3 - 5	2030x3050 2020X3020	86
6002	Opal white	3 - 5	2030X3050	47
8881	Black	3 - 5 8	2030x3050 2020X3020	0
6080	Night & day	3 - 5	2030x3050	12

## SETA-LED®

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It's an optimized cast acrylic range, developed to meet the particularity of LED lighting in the creation of signs and lighting applications.

Seta-LED  
17000

SETA – LED® - LED BACKLIGHTING

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
17000	Opal white	3 – 5	2030x3050	62
17001	Opal white	3 – 5	2030x3050	53
17200	Yellow	3	2030x3050	12
17300	Red	3	2030X3050	8
17500	Green	3	2030X3050	24
17600	Blue	3	2030X3050	7

SETA – LED® –BOTH SIDES MATT-  
FOR LED BACKLIGHTING

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
57000	Opal white	3	2030x3050	60

# SETA-LETTER®

Our range with a one side matt texture. The colors are dense, created to help the creation of logos and letters for advertising. Letters and logos can be easily laser cut or milled, offering to the customers the possibility to choose between a glossy or satin finish.



CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
8004	White	8 - 18	2020X3020	1
8019	Yellow	8	2020X3020	1
8055	Green	8	2020X3020	1
8072	Grey	8	2020X3020	1
8134	Red	8	2020X3020	1
8160	Blue	8	2020X3020	1
8881	Black	8 - 18	2020X3020	0



## SATINGLAS®

Our range with a double satin texture, that gives a velvety, elegant feel and appearance. Beside clear and opal white, Satinglas® has a wide range of colors that allow our clients to characterize their products.

SATINGLAS

51362

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
51000	Clear	3 - 4 - 5 6 - 8 - 10 - 15 - 20	2030x3050 2020x3020	85
51100	Opal white	3 - 4 - 5 6 - 8 - 10 - 15	2030x3050 2020x3020	70
51505	Crystal green	3 - 5 8 - 10	2030X3050 2020X3020	83
51255	Green	3 - 5	2030X3050	53
52258	Lime	3	2030X3050	45
51254	Dark green	3 - 5	2030X3050	28
51217	Yellow	3	2030X3050	68
51310	Orange	3 6	2030X3050 2020X3020	55
51013	Orange	3 - 5	2030X3050	37
51233	Red	3 - 5	2030X3050	15
51032	Red	3 - 5	2030X3050	25
51236	Bordeaux	3	2030X3050	19
51238	Pink	3	2030X3050	37
51237	Fuchsia	3 - 5	2030X3050	30
51231	Violet	3 - 5	2030X3050	47
52255	Teal	3 - 5	2030X3050	65
51361	Blue	3 - 5	2030x3050	75



51360	Turquoise	3 – 5	2030x3050	50
51362	Dark Blue	3 – 5	2030x3050	17
51221	Champagne	3 6	2030x3050 2020x3020	56
51076	fumé	3	2030x3050	15
54000	White	3 – 5 8 - 10	2030X3050 2020X3020	8
54881	Black	3 – 5 8 - 10	2030X3050 2020X3020	0

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
51116	Orange	3	2030X3050	70
51134	Red	3	2030X3050	11



## SETAPAN®

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Setapan® solid surface is our range developed for the furnishing world. The panels have a glossy, completely dense, surface on both sides. With its great durability and brilliance it can be an alternative to lacquered panels. In comparison, Setapan® can easily be restored with a polishing machine.

CODE	COLOR	THICKNESS mm	FORMAT mm	LIGHT TRANSMISSION% (nominal thickness 3mm)
25108	White	18	2020X3020	0
25200	Light grey	18	2020X3020	0
25202	Ardesia	18	2020X3020	0
25206	Stone	18	2020X3020	0
25601	Turquoise	18	2020X3020	0
25602	Dark blue	18	2020X3020	0
25700	Black	18	2020X3020	0